

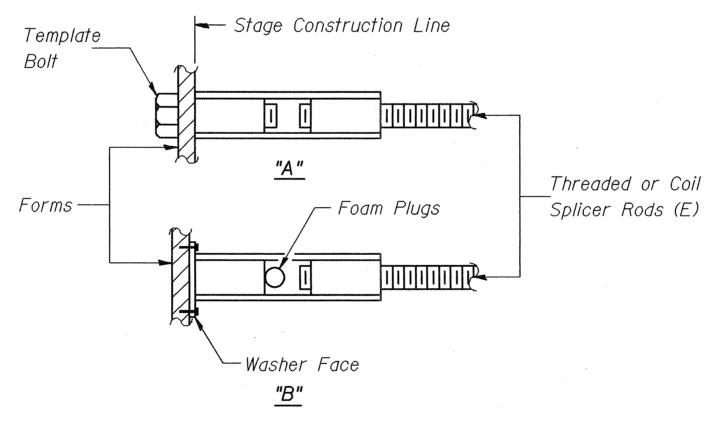
** ONE PIECE

Wire Connector

BAR SPLICER ASSEMBLY ALTERNATIVES

WELDED SECTIONS

** Heavy Hex Nuts conforming to ASTM A 563M, Grade C, D or DH may be used.



INSTALLATION AND SETTING METHODS

"A": Set bar splicer assembly by means of a template bolt.
"B": Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E): Indicates epoxy coating.

<u>NOTES</u>

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.

Splicer rods shall be of minimum 400 MPa yield strength, threaded or coiled full length.

All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars.

Bar splicer assemblies shall be epoxy coated according to the requirements for

reinforcement bars.

Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed

bar splicer assembly satisfies the following requirements:

2) Minimum *Pull-out Strength = 1.25 x 10^{-3} x fs allow x A_t

Where fy = Yield strength of lapped reinforcement bars in MPa.

 fs_{allow} = Allowable tensile stress in lapped reinforcement bars in MPa (Service Load) A_t = Tensile stress area of lapped reinforcement bars (mm²).

* = 28 day concrete

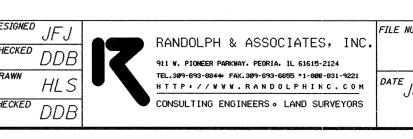
| BAR SPLICER ASSEMBLIES | | | |
|---------------------------|------------------------------------|-----------------------|--|
| Bar Size to be Spliced | Splicer Rod or Dowel Bar Length | Strength Requirements | |
| | | | Min. Pull-Out Strength kN - tension |
| #15 | 610 mm | 100 | 40 |
| #20 | 790 mm | <i>1</i> 50 | 60 |
| #25 | 1.04 m | 250 | 100 |
| #30 | 1.37 m | 350 | 140 |

Bar splicer assemblies shall be according to Section 508 of the Standard Specifications, except as noted. The furnishing and installation of bar splicer assemblies will be measured and paid for at the contract unit price each for "BAR SPLICERS."

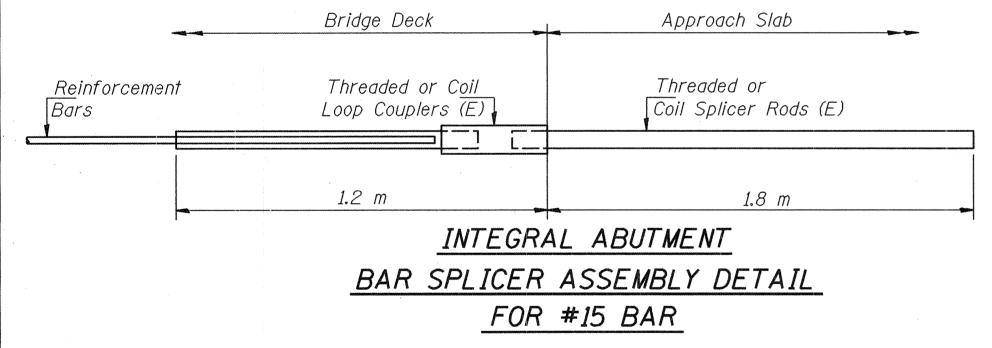
All dimensions are in millimeters (mm) except as noted.

BAR SPLICER ASSEMBLY DETAILS

BAR SPLICERS
IL RTE 78 OVER LITTLE INDIAN CREEK
F.A.P. RTE 614
SECTION 147(RS-5,B-1)
MORGAN COUNTY
STATION 18+980
S.N. 069-0502



2002



Min. Capacity = 100 kN - tension

Min. Pull-out Strength = 40 kN - tension

No. Required = 62